

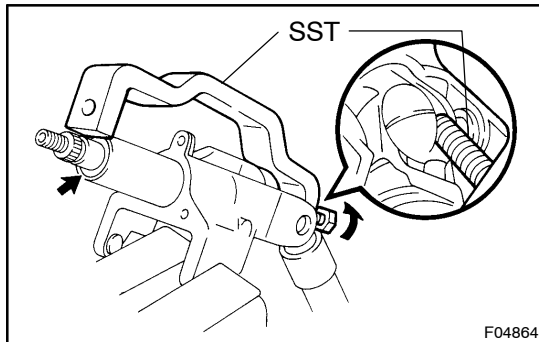
## REASSEMBLY

### NOTICE:

When using a vise, do not over tighten it.

1. **COAT WITH MOLYBDENUM DISULFIDE LITHIUM BASE GREASE**

(See page [SR-10](#))



2. **INSTALL MAIN SHAFT ASSEMBLY**

- (a) Install the bearing thrust collar and compression spring to the shaft.
- (b) Install the shaft assembly to the column upper tube.
- (c) Using SST, compress the compression spring.  
SST 09950-40011 (09958-04010)

### NOTICE:

Do not bend the universal joint of the shaft more than 20°.

- (d) Using a snap ring expander, install a new snap ring to the shaft.

3. **INSTALL COLUMN UPPER TUBE ASSEMBLY**

- (a) Install the 3 bushings and column upper tube assembly to the column tube.
- (b) Install 2 new support stopper bolt bushings to the column tube assembly.
- (c) Install the column upper tube sub-assembly to the column tube.
- (d) Using a hexagon wrench, install the 2 tilt steering bolts.  
**Torque: 20 N·m (210 kgf·cm, 15 ft·lbf)**
- (e) Install a new snap ring.

4. **INSTALL TELESCOPIC STEERING SCREW**

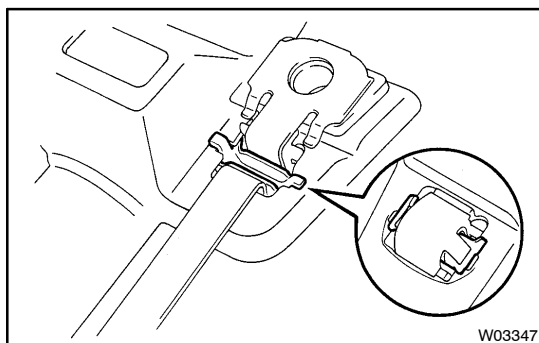
- (a) Install the 4 energy absorber cushions, 2 bearings and steering screw.
- (b) Torque the nut.  
**Torque: 2 N·m (20 kgf·cm, 17 in·lbf)**

5. **INSTALL TELESCOPIC STEERING SLIDER**

6. **INSTALL TELESCOPIC STEERING BUSHING**

7. **INSTALL TELESCOPIC STEERING SLIDER SUPPORT**

Tighten the 2 bolts.

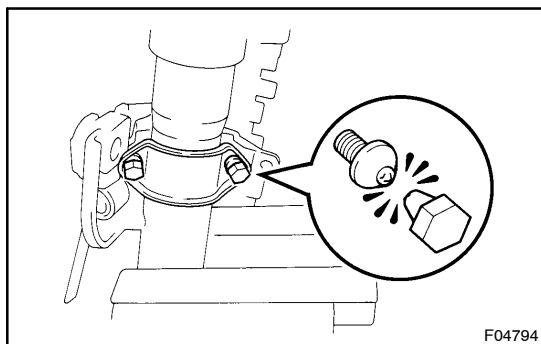


8. **INSTALL 2 ENERGY ABSORBING PLATES**

- (a) Install the new energy absorbing guide and new absorbing plate.
- (b) Install the new energy absorbing clip.

9. **INSTALL COLUMN TUBE SUPPORT**

- (a) Install the attachment to the tube support.
- (b) Torque the bolt.  
**Torque: 15 N·m (150 kgf·cm, 11 ft·lbf)**

**10. INSTALL COLUMN UPPER BRACKET AND COLUMN UPPER CLAMP**

- (a) Install the 2 telescopic steering wedge lock springs and 2 steering lock wedges.
- (b) Using a hexagon wrench, install the 2 telescopic lever lock bolts.

**Torque: 10 N·m (100 kgf·cm, 7 ft·lbf)**

- (c) Tighten the 2 new tapered-head bolts until the bolt heads break off.

**11. INSTALL POWER TELESCOPIC MOTOR**

- (a) Install the telescopic steering column cable.
- (b) Torque the 2 bolts.

**Torque: 9 N·m (90 kgf·cm, 78 in·lbf)**

**12. INSTALL ADJUSTING NUT NO.1**

- (a) Install 2 new support stopper bolt bushings.
- (b) Install the 2 tilt steering shafts.

**13. INSTALL POWER TILT MOTOR**

- (a) Install 2 new support stopper bolt bushings to the motor.
- (b) Install 2 new E-rings.
- (c) Using a hexagon wrench, install the 2 tilt steering bolts.

**Torque: 20 N·m (210 kgf·cm, 15 ft·lbf)**

- (d) Install the support No.1 and support spring.
- (e) Using a hexagon wrench, install the support stopper bolt.

**14. INSTALL TURN SIGNAL BRACKET**

Tighten the 3 bolts.

**15. INSTALL STEERING COLUMN PROTECTOR NO.1**

Torque the bolt.

**Torque: 15 N·m (153 kgf·cm, 11 ft·lbf)**

**16. INSTALL CONNECTOR BRACKET**

Tighten the bolt.

**17. INSTALL KEY CYLINDER LAMP ASSEMBLY**

install the lamp assembly to the key coil.

**18. INSTALL TRANSPONDER KEY COIL WITH KEY CYLINDER LAMP ASSEMBLY**

Tighten the screw.

**19. INSTALL NO.2 LOWER COVER****20. INSTALL INTERMEDIATE SHAFT ASSEMBLY**

- (a) Install the thrust stopper.
- (b) Align the matchmarks on the shaft assembly and main shaft assembly.
- (c) Torque the bolt.

**Torque: 34 N·m (350 kgf·cm, 25 ft·lbf)**

**21. INSTALL NO.2 LOWER COVER**

Torque the 2 nuts.

**Torque: 24.5 N·m (240 kgf·cm, 17 ft·lbf)**